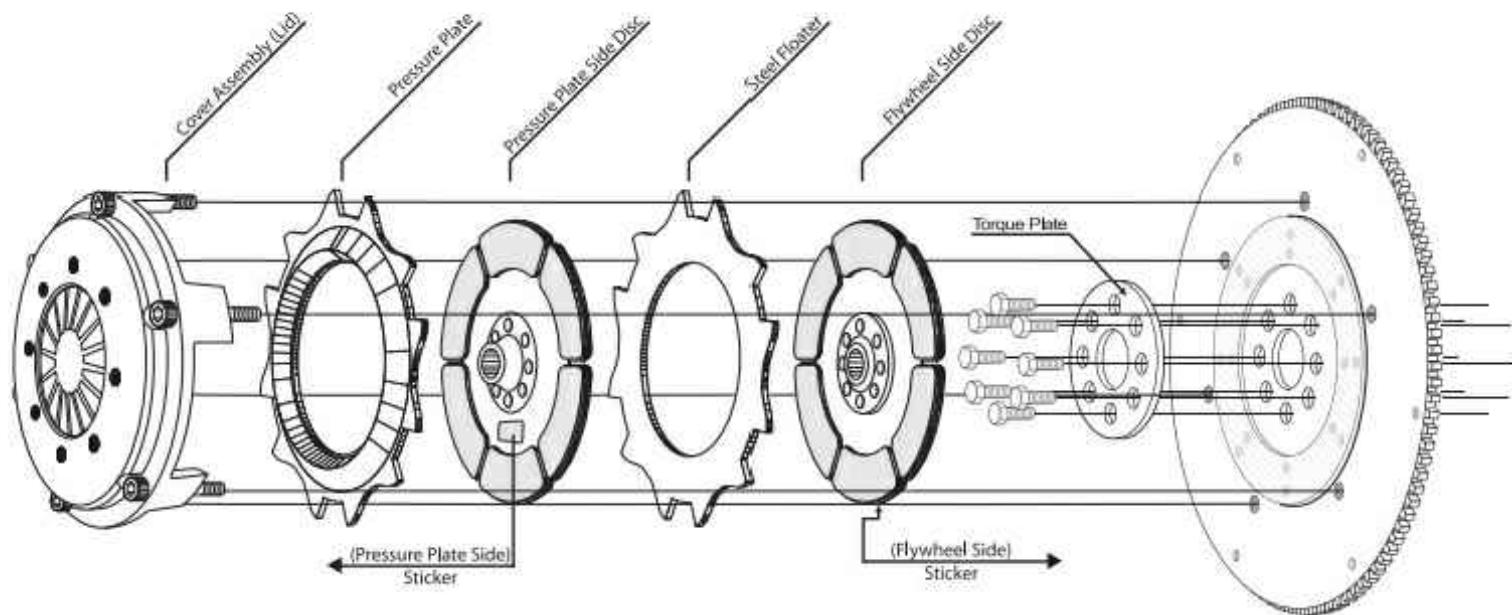


TWIN DISC INSTALLATION INSTRUCTIONS

- Twin Disc components should be assembled in the cover, then placed on the flywheel.
- Floater plates have teeth on the O.D.
- Clutch discs have teeth on the I.D.
- When assembling the clutch, the pressure plate should be nearest the spring with the flat side facing the floater plates and discs.
- Clutch discs should be alternated with pressure/floater plates. Refer to the diagram below.
- Once the clutch has been bedded in, mating surfaces must stay matched and not be swapped.
- Use an alignment tool to make sure that the discs are centered and aligned.
- The transmission must slide in and must not be drawn in by tightening the bolts.
- Torque Cover Assembly bolts to 22-24 ft/lbs using blue locktight.



TWIN DISC ADJUSTMENT INFORMATION

In some cases special adjustment of the master cylinder push rod and/or adding a clutch pedal stop is required to ensure that the clutch release-bearing fork does not over extend, contacting the pressure plate cover during operation.